

Serving the Gas Industry Worldwide



Application, characteristics, technical data

Application

- for industrial and laboratory applications; also suitable for small flowrate regulating lines within large volume gas pressure regulating stations
- suitable for natural gas and all non-corrosive gaseous media; special version on demand

Characteristics

- · only small setpoint deviations due to inlet pressure variations
- · easy operation and maintenance
- · electric remote control of outlet pressure as a special and optional feature
- · can be provided with internal or external measuring impulse connection

TECHNICAL DATA			
max. inlet pressure P _{emax}	100 bar		
pressure range W _h (see table page 3) - outlet pressure stage - intermediate pressure stage	0,020 bar to 3,5 bar 0,100 bar to 5,0 bar		
valve seat diameter	6 mm		
flow rate coefficient K_G (for natural gas ρ_n = 0,83 kg/m ³)	18 m ³ /h		
connections	screw connection without brazing with compression fitting acc. to DIN 2353 inlet pressure line for pipe outside dia. 12 mm outlet pressure line for pipe outside dia. 16 mm ext. measuring line for pipe outside dia. 12 mm		
function and strength	acc. to EN 334		
CE-Registration, DIN-DVGW reg. no.	approved		
temperature class 2	-20°C to +60°C		
weight	measuring unit MN approx. 9 kg, measuring unit MM approx. 5 kg		
materials	body aluminium alloy internal parts brass, stainless steel diaphragms and gaskets NBR		
filter	RMG 905 (see leaflet 905.00)		
special version	single stage version		

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intermediate pressure stage			outlet pressure control stage		
measuring unit type	pressure range W _a (bar)	spring wire-Ø (mm)	measuring unit type	pressure range W _a (bar)	spring wire-Ø (mm)
М	0.1 to 0.5	3.3	N	0.020 to 0.040 0.030 to 0.060 0.050 to 0.120 0.080 to 0.200 0.150 to 0.500	2.5 3.0 3.5 4.0 5.0
	0.5 to 5.0	4.7	М	0.3 to 1.5 1.0 to 2.5 2.0 to 3.5	3.3 4.0 4.5

Remark:

For qn > 9 • pa a separate outlet pressure measuring impulse line has to be connected to the pipe section expansion downstream of the regulator (external measuring impulse connection)

Flowrate:

A supercritical pressure drop is reached at

$$\frac{p_a}{p_\theta} \le 0.5$$

flowrate calculation at supercritical pressure drop:

$$qn = KG \cdot \frac{p_Z}{2} (m^3/h)$$

A subcritical pressure drop is reached at

$$\frac{p_a}{p_e} > 0.5$$

flowrate calculation at subcritical pressure drop:

$$q_n = K_G \cdot \sqrt{pa (p_Z - p_a)}$$
 (m³/h)

Attention! Pressures for the above formulas to be inserted in absolute values (bar absolute).

pz = chosen intermediate pressure

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This two-stage regulator was designed to keep the outlet pressure of a gaseous medium constant in the main and independent of disturbing influences like inlet pressure or flowrate changes. Due to the intermediate pressure unit integrated into this spring-loaded regulator the negative influence of inlet pressure changes upon the regulating accuracy is reduced to a negligible minimum and practically excluded.

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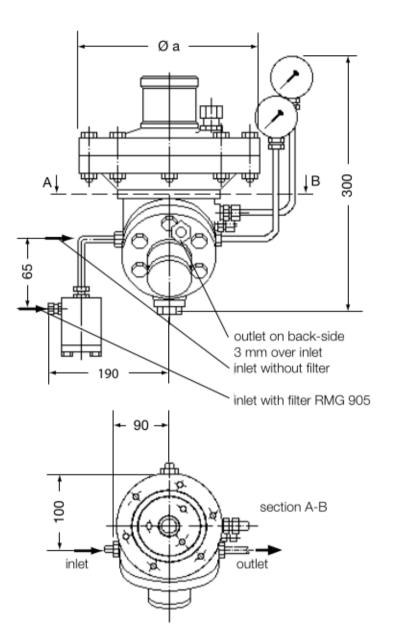
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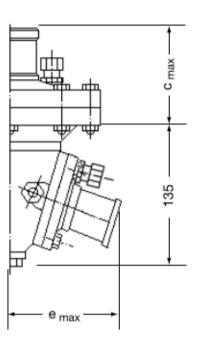
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Dimensions

CONTROLS SUPPLY CHAIN





DIMENSIONS IN MM					
measuring unit	Ø a	c _{max}	e _{max}		
N	200	95	130		
М	125	70			

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Type description

example:

RMG 210 - 12 / 16 - M / N - 1 - 905 - So

TYPE DESCRIPTION			essur
ntermediate pressure stage	inlet pressure		
measuring unit M			
outlet pressure control stage			
measuring unit N		N	
pec. outlet pressure range W _a (bar)	0.020 to 0.040 0.030 to 0.060 0.050 to 0.120 0.080 to 0.200 0.150 to 0.500		
neasuring unit M		М	
pec. outlet pressure range W _a (bar)	0.3 to 1.5 1.0 to 2.5 2.0 to 3.5		
neasuring impulse connection			
internal connection external connection		1 2	
lilter			
without filter in inlet line with filter RMG 905 in inlet line		0 905	
special feature (to be specified in detail)		So	