



Oil Burner Safety Control

For 1- or 2-stage oil burners up to 30 kg/h throughput and intermittent operations with or without oil preheating
Possible flame detectors:
 - Ionisation probe
 - Infrared flicker detector 1020
 - UV flame sensor UVD 971

INTRODUCTION

The DIO 974/976 oil burner safety control boxes are suitable for oil burners with or without preheater with throughputs up to 30 kg/h. They will be approved and certified according to the applicable European standards and regulations.

The microprocessor-based programming sequence ensures extremely stable timings independent of voltage variations, ambient temperature and/or switch-on cycles. The built-in information system not only provides a continuous monitoring of the actual state of the box (very helpful especially for monitoring the start-up phase) but also informs about the cause of a possible lock out. The lock out cause is stored in such a way that it can be retrieved even after a power failure.

The control box is designed for maximum safety in case of fluctuations in the voltage supply. If the mains voltage drops below the permitted level, operation is interrupted and the control box automatically prevents the start sequence from being repeated. In this way, the safety of the system is not put at risk by a drop in the mains voltage. This low-voltage protection works not only during start-up but also permanently during operation.

TYPES AVAILABLE

DIO 974 1-stage
 DIO 976 2-stage

CONSTRUCTIONAL FEATURES

The control box circuitry is protected by a flame resistant, transparent plug-in type plastic housing. A central fixing screw locks the control box to the wiring base. The plug-in control box incorporates the microprocessor based timer, flame check and reset circuits. Manual reset from lock out and set to lock out is provided by a push button with an integrated lock out signal lamp. The wiring base S98 is equipped with spare- and extraterminals and allows together with a variety of cable entry points utmost flexibility of electrical wiring.



TECHNICAL DATA

Operating voltage	220 / 240 V (-15... +10%) 50 Hz (±5%)
or	110 / 120 V (-15... +10%) 60 Hz (±5%)
Fuse rating	10 A fast, 6 A slow
Power consumption	ca. 12 VA
Max. load per output	
- term. 3 ignition trafo	1.0 A, cos φ 0.2
- term. 7 motor	2.0 A, cos φ 0.4
- term. 5 + 6 solenoid valves	0.5 A, cos φ 0.4
- term. 4 oil preheater	2.0 A, cos φ 1.0
- term. B alarm indicator	0.5 A, cos φ 0.4
total load	4.0 A, cos φ 0.4 max. 16 A during 0.5 sec
Reset time from lock out	none

Re-cycling (repetition) after a loss-of-flame during operation

Sensitivity (operation)	1 µA
Min. required ion. current	1.5 µA
Sensitivity for stray light	0.4µA
Ionisation probe insulation	Probe - earth greater than 50 MΩ
stray capacity	Probe - earth less than 1000 pF < 2 m length of cable side-on or end-on viewing end-on viewing
Flame detectors	
IRD 1020	
UVD 971	
Weight incl. Wiring base	190 g
Mounting position	any
Protection class	IP 40
Approved ambient parameter for control and flame detector	max. 95% at 30° C
- for operation	0° C... +60° C
- for storage	-20° C... +80° C
Build-up of ice, penetration of water and condensing water are	inadmissible
Approvals according to European standards	EN 230, as well as all other relevant Directives and standards

Table of timings (sec.)

Model	max. warm-up time oil preheater ta	Pre-purge and pre-ignition time tv1	Stray light monitoring tf	safety time ts	Post-ignition time after V1 tn	delay time to V2 DIO 976 only tv2
01	400	15	5	10	9	20

APPLICATION FEATURES

1. Information system

The information system is microprocessor based and reports on all aspects of burner control box operation and flame supervision. It informs continuously about the actual programming sequence the unit is just performing. Besides monitoring of the programming sequence it also allows to identify errors during start-up of operation without any additional testing devices. The automatically performed diagnoses is a valuable tool which facilitates service/maintenance work and therefore saves costs. The analyses of the error cause can be done directly on stage or if not possible afterwards as the lock out reason is stored in a non-volatile lock out mode memory.

The information system communicates with the outside world using a LED (the used Flash-Code is similar to the Morse-Code). The messages are optically transmitted by flashing appropriately a LED. Using an (optional) additional terminal the messages can be recorded and displayed in easy readable form.

1.1 Programming sequence display

The built-in microprocessor controls not only the programming sequence but the information system too. The individual phases of the programming sequence are displayed as Flash-Code.

The following messages can be distinguished:

Message	Flash-Code
waiting for control thermostat	.
pre-ignition tv1	.
safety time ts post ignition tn	■ .
delay 2nd stage tv2	■ .
running	.
low mains voltage	■ ■ .
Internal fuse defect > control box defect	■ .

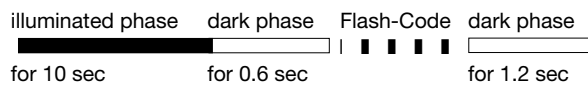
Description

| = short pulse
 ■ = long pulse
 . = short pause
 _ = long pause

1.2 Lock-out diagnoses

In case of a failure the LED is permanently illuminated. Every 10 seconds the illumination is interrupted by a flash code, which indicates the cause of the error. Therefore the following sequence is performed which is repeated as long as the unit is not reset.

Sequence:



Error diagnosis

Error message	Flash-Code	Possible fault
lock out	■ ■ ■ ■	within lock out safety time no flame establishment
stray light	■ ■ ■	stray light during monitored phase, detector may be faulty
limit thermostat time-out	■ ■	contact of limit thermostat does not close within 400 sec.

Flash-Code for manual lock out

manual/external lock out (see also 4. lock out and reset)

| | ■ ■ ■ ■ ■ ■ ■ ■

2. Flame control

The following types of flame detectors are suitable:

- Ionisation probe, temperature resistant material, well insulated (material and insulation same as for ignition electrode).
- Infrared-flicker detector type IRD 1020 with mounting flange M 93 or the UV solid state flame sensor UVD 971.

Flame detection using an ionisation probe is only possible in conjunction with mains supplies which provides a neutral earth connection.

Connecting the IRD 1020 or UVD 971 the correct wiring has to be observed.

2.1 Stray light monitoring

The stray light check is performed at the end of the pre-purge time for the duration as mentioned in the table of timings.

3. Burner control

With oil preheater

The fuel heater of the burner has to have a temperature control switch. The closing contact-switch of the heater has to be connected between terminals 4 and 7.

A special contact in the control unit connects the thermo-switch of the heater as soon as the burner is operating and a photocurrent is generated. Therefore an interruption of the burner operation due to a decrease in oil temperature is prevented (e.g. in case of high oil flow).

According to EN 230 A 2.1, the short circuiting of the thermostat is allowed only for an oil flow of max. 10 kg/h oil. Burners with a higher throughput have to shut down if the oil temperature gets below the allowed minimum. In such a case the thermo-switch has to be put in the phase-circuit and terminals 4 and 7 have to be connected with a link.

The contact of the release thermostat of the oil preheater (FT) is monitored. If the contact does not close within the pre-defined time (400 sec), the programmer goes into lock out mode.

Therefore excessive oil temperatures in the preheater over long periods can be prevented avoiding cracking of the oil and subsequent blocking of the preheater or nozzle.

Without oil preheater

In such a case the terminals 4 and 6 have to be connected with a link.



Attention

The switch of the release thermostat for the oil preheater must never be linked between 4 and 6 or 7 and 9!

During lockout, the preheater will not be separated from power. This could lead to a defective pre-heater due to burn out its heating winding.

4. Lock out and reset

The unit can be reset or brought into lock out mode in two different ways:

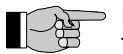
Internal

In the lock out case the unit can be reset by pushing the built-in button meaning a new start-up cycle is performed.

External

Instead of using the built-in lock out button the same function can be achieved by using an external button which connects terminal 9 with A (see also circuit and block diagram).

If the pushbutton (internal or external) is pressed during normal operation or during the start sequence for more than 3 sec. and afterwards released, the control box will perform a shutdown.



Please note

The unit can only be brought to lockout mode or be reset if power is applied to the unit.

5. Low-voltage protection

at 220 / 240V (110 / 120V) nominal voltage

The mains voltage has to be more than $187 V_{eff}$ ($94 V_{eff}$) in order to allow the unit to perform a start-up.

The mains voltage is not only monitored in the start-up phase but also permanently during operation. If the voltage drops below $< 160 V_{eff}$ ($80 V_{eff}$) during start-up or run time the control box goes into lock out mode. If the voltage rises again, the control box performs automatically a start-up as soon as the mains voltage is $> 187 V_{eff}$ ($94 V_{eff}$).

6. Safety

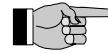
The design and control sequence of the DIO 974/976 controls will comply with the currently applicable standards and regulations (see also TECHNICAL DATA).

7. Mounting and electrical wiring

Wiring base:

- 3 earth terminals with additional terminal for burner earthing
- 3 neutral terminals with internal permanent connection to neutral terminal 8
- 2 independent spare terminals (S1 and S2)
- extra terminals A, B and C are standard
- 2 slide-in plates and 2 easy knock out holes (PG11 thread) plus 2 knock out holes in the base bottom facilitate the base wiring

The digital controls are ideally wired on the new wiring bases S98, which are equipped with (terminals B and C are only for some special types of DMO or DMG) terminal A, which is used for the remote reset / remote lockout functions.



Please note

To assist trouble-free operation the main neutral connection terminal in the wiring base must be fully tightened. The terminal screws are already in the undone position. To connect a wire to the terminal, the screw only needs to be fastened.

General: The control box and detector probes should not be subjected to excessive vibration.

INSTALLATION INSTRUCTIONS AND MAINTENANCE

1. Important notes

- The controls must be installed by qualified personnel only. The relevant national regulations have to be observed.
- On commissioning the wiring has to be carefully checked according the appropriate diagram, Incorrect wiring can damage the unit and endanger the installation.
- The fuse rating has to ensure that the limits specified in TECHNICAL DATA will not be exceeded. If these precautions are not observed, the effect of a short circuit can cause severe damage to the control and installation.
- For safety reasons a minimum of one control shutdown per 24 hours has to be observed.
- Disconnect the mains before the control box is plugged in or out.
- The control box is a safety device and must not be opened!

2. Function control

For safety reasons the flame detection system should be tested on commissioning the installation as well as after a service or longer shut-down.

With IRD- or UVD-monitoring

- Start-up with covered flame detector
 - After lock out safety time is over the unit has to go into lock out mode!
- Start-up with exposed flame detector
 - After 12 sec prepurge time the unit has to go into lock out mode!
- Normal start-up with burner in the normal position, cover up the flame detector
 - After start-up, and end of lock out safety time the unit has to go into lock out mode!

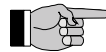
With ionisation monitoring

- Attempt to start with oil valve closed:
 - At the end of the safety interval
-> Lockout
- After a normal start, with the burner in operation, close the oil valve:
 - At the end of the safety interval, system attempts to restart
-> Lockout

3. Fault finding

The built-in information system facilitates the trouble shooting in the case of problems occurring during start-up or during operation.

A list of possible lock out messages can be found in APPLICATION FEATURES chapter 1.2.



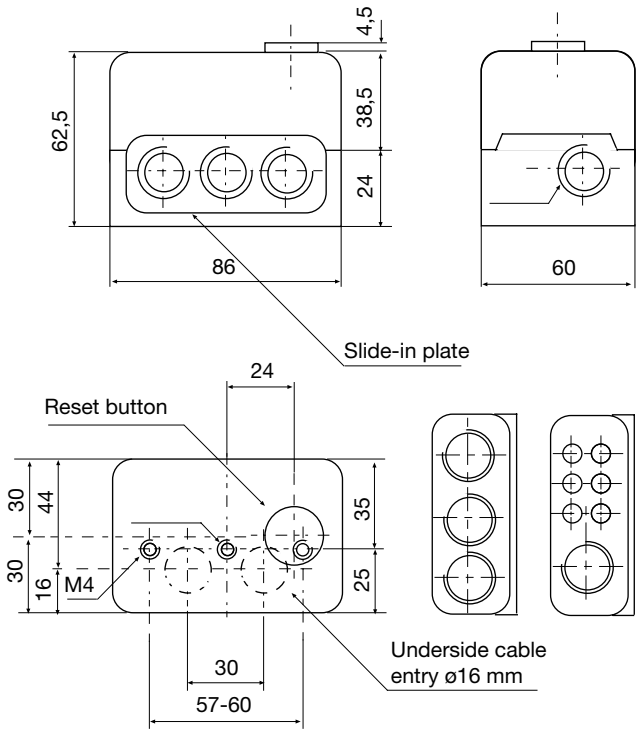
Please note:

The control box is locked in lock out mode and the reason for the lock out is displayed until the control box is reset, either by an internal or external reset (see also subject "4. Lock out and reset").

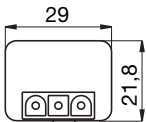
Removing the control box from its wiring base or by interrupting the supply line may not reset a lock out (according to EN 230). There fore, by applying power, the fan motor/ nozzle preheater switches on for 2-3 secs. before the control box goes to lock out again and the cause of the last lock out.

Error	Possible fault
Burner not working	<ul style="list-style-type: none">- Thermostat circuit open- Faulty electrical wiring- Oil preheater defective- mains voltage < 187 V (< 80V)- Terminal A continuously on power (e.g. terminal A is used as a support terminal)
Fan motor/nozzle preheater starts for a short period of time, control box goes to lock out	<ul style="list-style-type: none">- Control box has not been reset
Burner starts, flame not established, lock out	<ul style="list-style-type: none">- stray light signal during waiting time- no ignition or no fuel
Burner starts, flame established after safety time, lock out	<ul style="list-style-type: none">- no or too low flame signal (min. valves see TECHNICAL DATA)- wrongly wired, phase and neutral reversed- Ionisation probe dirty, broken or has contact to frame ground- too little light on flame sensor (IRD)

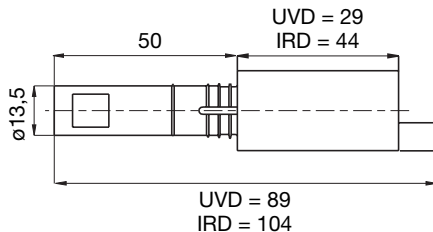
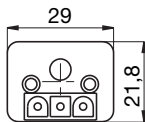
DIO 974/976 AND SOCKET



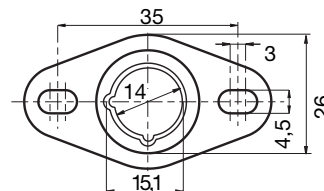
UVD 971



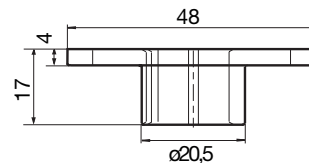
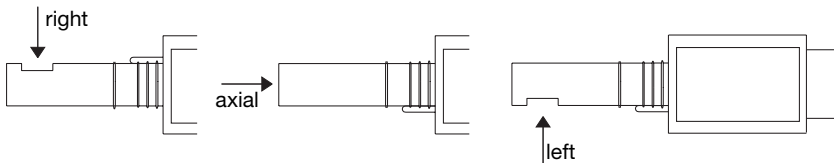
IRD 1020



HOLDER M93 FOR IRD



VARIATION IRD



ORDERING INFORMATION

ITEM	DESIGNATION	ITEM NO.
Control box	DIO 974 Mod. 01	0304001
or	DIO 976 Mod. 01	0306001
Control box	DIO 974 Mod. 01 110 / 120V	0304301
or	DIO 976 Mod. 01 110 / 120V	0306301
Socket	Wiring base S98 12-pin	75310
Insert plate	PG-Plate	70502
optional	Cable entry plate	70503
Flame detector	IRD 1020 right	16521
	IRD 1020 end-on	16522
	IRD 1020 left	16523
optional	UVD 971	16722
Support for flame detector	Holder M 93 for IRD	59093
optional	Holder M 74 for UVD	59074
Connection cable	Plug type, 3 core cable, 0.6 m with tag wire ends	7236001

The above ordering information refers to the standard version.
 Special versions are also included in our product range.

Specifications subject to change without notice Socket

DIO 974/976